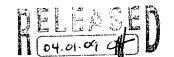
5/07

DART AEROSPACE LTD	Work Order:	22191
Description: Webbing Tidy	Part Number:	D3215-3
C		_
Dwg: D3215 Rev. A page 3	Qty:	63 60
D# 04.03.24		Page 1 of 1

7 GA Cut blank: 2.130" x 0.530" Material: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S.040) Identify as D3215-3B Batch: M + 598 ≥ SN 05 02 07 8 GA Deburr D3215-3A/-3B SS 05 02 07 9 GA Form D3215-3A as per Dwg D3215 SS 05 02 07 10 QC5 Inspect work to Step 9 Inspect work to Step 9 SS 030/1 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 CX 05-03-01 12 WA Grind flush CX 05-03-01 13 QC9 Inspect weld M 35 03 09 14 FP Chemical Conversion Coat as per QSI 005 4.1 M 35 03 09 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 M 05 03 10 16 QC3 Inspect Powder Coat CX 05/03/W	Qty	Date	Ву	¿. V	Location	Step
MV	4 6c	NC OLLI	A		DC	1
Material: 5052-H32 (QQ-A-250/8) 0.040" thick Petronical (M5052H32S.040) Identify for D3215-3A Batch: Vn 5472	4 00	03.01.14	70			<u> </u>
(M5052H32S.040) Identify for D3215-3A Batch: m 5482					MV	2
Identify for D3215-3A Batch: MT S45 2				QQ-A-250/8) 0.040" thick 145 04-01.12		İ
MV Machine D3215-3A as per Folio FA376 and dimensions Use Stack of 10 Identify as D3215-3A			1			<u> </u>
Use Stack of 10 Identify as D3215-3A	19 10	05-01-19				<u> </u>
Identify as D3215-3A			U	s per Folio FA376 and dimensions	MV	3
1	-552	,		N. Carlotte and Ca		
Second check Seco	5 4	01/19	9			
Deburr for measurement Second check Second ch	´ ¬	l'	<i>7</i>	come off the CNC machine	QC2	4
6 QC8 Second check 7 GA Cut blank: 2.130" x 0.530" Material: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S.040) Identify as D3215-3B Batch: M 5982 Sh 05 02 07 9 GA Deburr D3215-3A/-3B 9 GA Form D3215-3A as per Dwg D3215 10 QC5 Inspect work to Step 9 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 hold Grind flush 12 WA Grind flush 13 QC9 Inspect weld 14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	15 199	65/01/19	U	***		
GA	776	1 1	10	nent	MV	5
7 GA Cut blank: 2.130" x 0.530" Máterial: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S.040) Identify as D3215-3B Batch: M \$982	19 554	05/01/19	140	- 194	000	
The second of		1 1 -	-ml		QC8	6
Material: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S.040) Identify as D3215-3B Batch: M 5 98 2 51 02 67 64 64 64 64 64 64 64	19 70	10901117	1//	£20"	C 4	7
MS052H32S.040 Identify as D3215-3B Batch: M S 982 S US N M M M M M M M M M					GA	, <i>'</i>
Identify as D3215-3B Batch:				QQ-A-250/6) 0.040 thick		:
8 GA Deburr D3215-3A/-3B 9 GA Form D3215-3A as per Dwg D3215 10 QC5 Inspect work to Step 9 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 12 WA Grind flush 13 QC9 Inspect weld 14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	- In	wat las		Ratch: MISGRO		
9 GA Form D3215-3A as per Dwg D3215 10 QC5 Inspect work to Step 9 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 12 WA Grind flush 13 QC9 Inspect weld 14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	470	102/01/04	150		GA	Ω
9 GA Form D3215-3A as per Dwg D3215 10 QC5 Inspect work to Step 9 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 12 WA Grind flush 13 QC9 Inspect weld 14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	2 2	15/02/02	C/e		r GA	
10 QC5 Inspect work to Step 9 11 WA Weld D3215-3 by joining D3215-3A and D3215-3B as per Dwg D3215 and QSI 004 Identify as D3215-3 12 WA Grind flush 13 QC9 Inspect weld 14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	7 70	UD JUZICF	130	er Dwg D3215	GΔ	a
10 QC5 Inspect work to Step 9	4 70	05.02.14	1/	er Dwg D3213	0,	
11) 	1 1	Λ.λ	9	QC5	10
D3215 and QSI 004 Identify as D3215-3	91 37	105/03hi	$\mathcal{L}\mathcal{L}$			
D3215 and QSI 004 Identify as D3215-3	77 00	70,	120	ning D3215-3A and D3215-3B as per Dwg	WA	11
12 WA Grind flush 13 QC9 Inspect weld A	_	* -			•	
12 WA Grind flush 13 QC9 Inspect weld A	163	05-03-01	Ca	,	į	
14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	N.	0 0 0 0			WA	12
14 FP Chemical Conversion Coat as per QSI 005 4.1 15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat	1 03	05-03-01	PX			
15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat 17 QC3 Inspect Powder Coat	13	ar 6.1	AN	·	QC9	13
15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat 17 QC3 Inspect Powder Coat	03	050301	A			
15 FP Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3 16 QC3 Inspect Powder Coat CSIONIU	10	7	100	Coat as per QSI 005 4.1	FP	14
16 QC3 Inspect Powder Coat CS/03/W	1 63	05.03.09				
16 QC3 Inspect Powder Coat	. /2		4.1	andtex (Ref: 4.3.5.7) as per QSI 005 4.3	FP	15
CL 05/03/W	1 63	05 03 10	1///			
LAQY03/W	/ 3		74		QC3	16
47 07 14 17 10 1	1 63	<u> QS/03/11</u>	(d)	8-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1		
17 ST Identify and Stock			40		SI	17
17 31 Identity and Stock 2 S/03/11	63	<u> </u>	12		1	
18 AC Cost / port 7 3 7	1				AC	18
Cost / part 7, 32 54C 05.02.14	4 63	05.02-14	Suc		L	40
19 DC Close W/O 4 . 87	0/2	~ ~ · · ·	IM I		טט	19
Inspect Level 21 PS. 73.18	005	1203118	ITY			

Rev	Date	Change	<i>#</i>	Revised By	Approved
Α	04.01.06	New issue		KJ/RF	



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	В	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector			

						1703					
		·									

NCR:		W	ORK OR	DER NON-CONFORMANCE	(NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval Design Mgr	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C		QC Inspector
ortodo	11		18 pressus	Destrox	05-03-01	05:03:01	prostir	18 050301
C70701	!!	7 Scrap when welding first time	prostu	(Ph.		•	
		ivele re	>					
_								
						_		

Part No: <u>D3215-3</u>	PAR #:	Fault Category:	/: NCR:	Yes No D	QA:	Date:	403/18
NOTE: Date & initial all entries				QA: N/C Clos	sed:	Date:	<i>'</i>

DART AEROSPACE LTD	Work Order:	22191
Description: Webbing Tidy	Part Number:	D3215-3
Inspection Dwg: D3215 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
---	---------------	--	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.920	+/-0.010	1519			•	
0.20	+/-0.030	0.197				
0.78	+/-0.030	0.775	_			
0.200	+/-0.010	Ø. 702				
0.53	+/-0.030	0.551				
2.462 Flat Pattern	+/-0.010	2.460	_			•
						-
					*	
	,					74

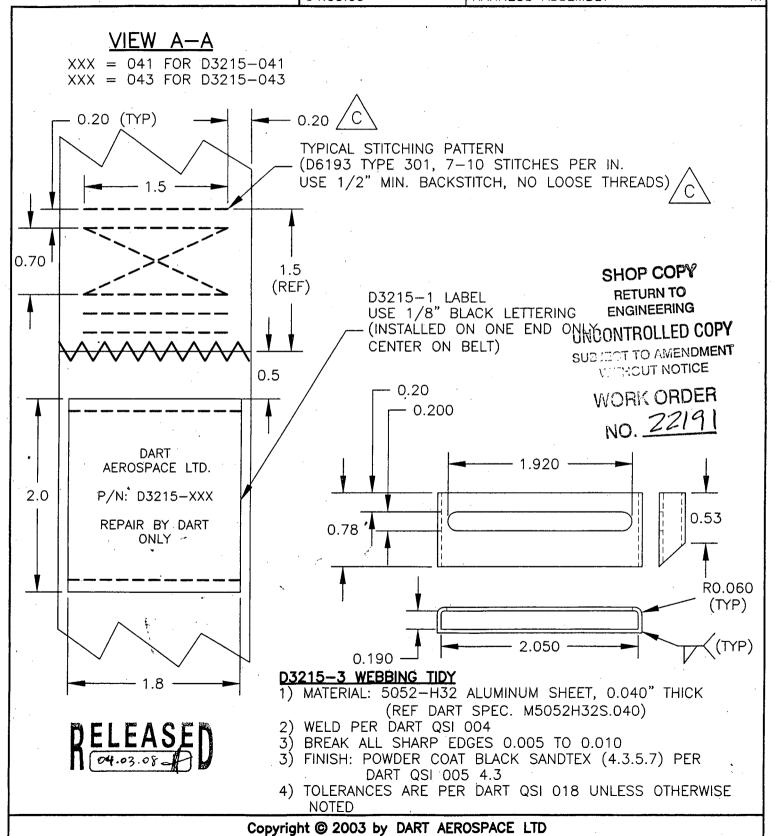
Measured by:	CP	Audited by:	me	Prototype Approval:	N/A
Date:	05/01/19	Date:	ostoilia	Date:	N/A

F	Rev	Date	Change	Revised by	Approved
L	Α	04.02.10	New Issue	KJ/RF	-14
					

RELEASED



DESIGN	ap	DRAWN BY	DA	ART AERO HAWKESBURY, OI	SPACE LTD NTARIO, CANADA	
CHECKED	1	APPROVED M	DRAWING NO.			REV. C
1	#	de	D3215		SHEET	3 OF 3
DATE			TITLE			SCALE
04.03.	.05		HARNESS	ASSEMBLY		1:1



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Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Jan 12, 2005 01:18 pm

Work Order No. : 0022191
Project Name : D3215-3 Department Code:

Project For : WK507 Burden Flags : NNNNNNN Work Order Type : Main WO Status : Open

Work Order Type : Main WO Status : Open Main WO Number : Invoice State : Not Invoiced

House Part Number: D3215-3 Invoice Date:

Description : Webbing Tidy Invoice Number :

Manufactured: Yes Invoice Amount: 0.00

Amount Req'd: 60
Amount Done: 0 Order Entry No:

Start Date : 01-12-05 OE Value : 0.00

Est Finish Date : 02-15-05

Act Finish Date : Est Margin : 0.000% Drawings Reqd : No Actual Margin : 0.000%

Ok for Approval :

Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
:==	0.00	0.00	0.00	0.00	0.00
: :	0.00	0.00	0.00	0.00	0.00
:			0.00	0.00	0.00
:	0.00	0.00	0.00	0 00	000
:	0.00	0.00	, 0.00		
:	0.00	0.00	0.00	0.00	0.00
:	0.00	0.00	0.00	0.00	0.00
:	0.00	0.00	0.00	0.00	0.00
:	0.00	0.00	0.00	/	
: :	0.00	0.00	0.00		
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Estimated Actual Labour Hrs/Amount Done: 0.00 0.00 Profits/(Loss): 0.00 0.00